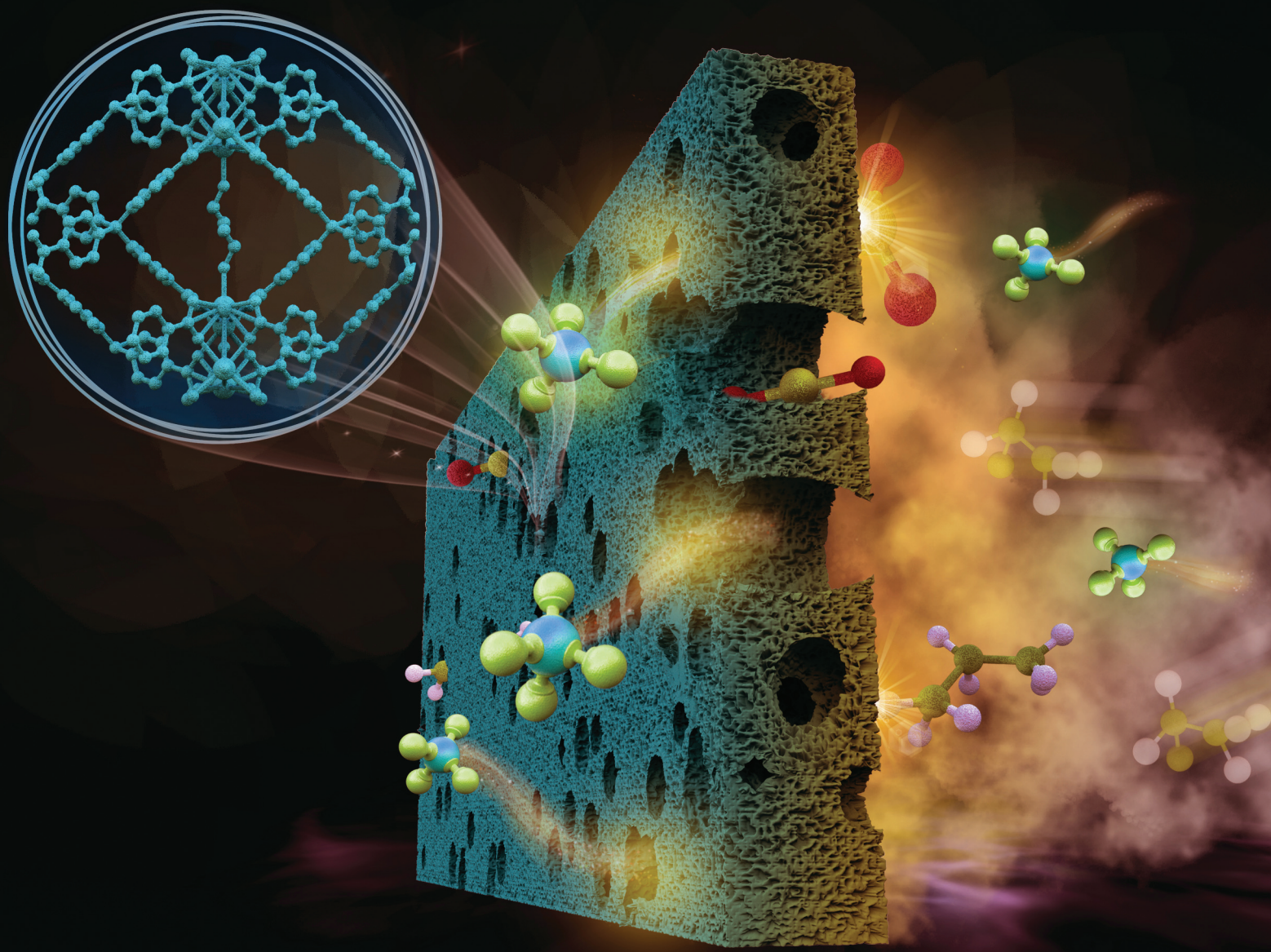


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Building a robust 3D Ca-MOF by a new square Ca_4O SBU for purification of natural gas†

Falu Hu,^{a,b} Zhengyi Di,^c Mingyan Wu^{*c} and Jing Li^{id} ^{*a,b}

For the first time, a new square Ca_4O SBU is introduced into a 3D Ca-MOF, $[\text{Me}_2\text{NH}_2]_2[\text{Ca}_4\text{O}(\text{MTB})_2(\text{EtOH})_4] \cdot (\text{solvent})_n$ (**1**), to generate a (4,8)-connected flu-topology structure. Compound **1** exhibits selective adsorption of C_3 and C_2 hydrocarbons and CO_2 over CH_4 with especially high IAST selectivities for C_3 hydrocarbons over CH_4 (at 15/85 and 50/50 ratio) at 298K and 1 bar.

Metal-organic frameworks (MOFs) have become one of the most rapidly developing material classes over the past two decades, for their structural diversity and considerable potential for various applications, such as catalysis, drug delivery, gas storage and separation, and luminescence based chemical sensing.^{1–15} MOFs are built from metal ions or SBUs as nodes and organic ligand as linkers, such as phosphonates, carboxylates, and sulfonates.¹⁶ Among them, aromatic carboxylate anions are of particular interest because of their strong coordination ability toward many metal ions. Compared to the transition and lanthanide metal ion-based MOFs, structures constructed from alkaline earth metals such as Ca, especially those of 3D Ca-MOFs with permanent porosity, are much less explored.^{17–29} This may be attributed to the inherent difficulties such as the unpredictable coordination geometries and high coordination number of Ca^{2+} ions. However, the calcium ions possess unique advantages, for example, being environment friendly, low-cost and large abundance in nature.^{19,30} Therefore, designing new Ca-MOFs is beneficial to expand the scope of their applications.

On the other hand, natural gas is an important energy source with wide applications in industry. Thus, it is of significant importance to purify natural gas by the removal of CO_2 and higher C_2 and C_3 hydrocarbons from light CH_4 . Porous materials (MOFs and HOFs) exhibit huge advantages for this separation process due to their well-defined structures, tunable pore sizes and open metal sites. Recently, we have done some work in the purification of natural gas using porous materials,^{31–33} and we now expand this study to include Ca-MOFs and to assess their performance on the purification of natural gas.

According to hard and soft acid-base theory, since Ca^{2+} is a hard acid, we have selected a hard-base ligand in this work to facilitate the crystal growth of Ca-MOFs. 4,4',4'',4'''-Methanetetrayltetrabenzoic acid (H_4MTB), a tetracarboxylic acid with a tetrahedral geometry has been previously used to synthesize a number of 3D MOFs,^{34–38} but no work has been reported on Ca-based structures using this ligand. In this study, we succeeded in obtaining a 3D Ca-MTB MOF, $[\text{Me}_2\text{NH}_2]_2[\text{Ca}_4\text{O}(\text{MTB})_2(\text{CH}_3\text{CH}_2\text{OH})_4] \cdot (\text{solvent})_n$ (**1**). Compound **1** represents the first example where the framework is built on a square Ca_4O SBU with a (4,8)-connected flu-topology. We analysed its porosity and investigated its gas adsorption properties and potential for natural gas purification.

$[\text{Me}_2\text{NH}_2]_2[\text{Ca}_4\text{O}(\text{MTB})_2(\text{CH}_3\text{CH}_2\text{OH})_4] \cdot (\text{solvent})_n$ (**1**) was synthesized *via* solvothermal reactions of $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ and H_4MTB in the mixture solvents of DMF and EtOH at 80 °C for 5 days. The single crystal X-ray diffraction analysis indicates that **1** crystallizes in the tetragonal system, space group $I4/m$. In the asymmetric unit of **1**, there is one-half Ca^{2+} ion, one-fourth MTB^{4-} , one-eighth O^{2-} and one-half coordinated EtOH. Thus, the framework is negatively charged. Each Ca^{2+} is surrounded by eight O atoms including six O atoms from carboxylic groups and one O atom from EtOH and one O atom from $\mu_4\text{-O}^{2-}$, which yields a coordination geometry of a trigonal dodecahedron (Fig. S1†). The H_4MTB ligand is completely deprotonated and forms MTB^{4-} . The $\mu_4\text{-O}^{2-}$ links four Ca^{2+} ions to generate a Ca_4O SBU with a square planar geometry (Fig. S2a†), which is very different from most previously

^aHoffmann Institute of Advanced Materials, Shenzhen Polytechnic, 7098 Liuxian Blvd, Nanshan District, Shenzhen, 518055, China

^bDepartment of Chemistry and Chemical Biology, Rutgers University, 123 Bevier Road, Piscataway, NJ, 08854, USA. E-mail: jingli@rutgers.edu

^cState Key Laboratory of Structure Chemistry, Fujian Institute of Research on the Structure of Matter, Chinese Academy of Sciences, Fuzhou, 350002, China.

E-mail: wumy@fjirm.ac.cn

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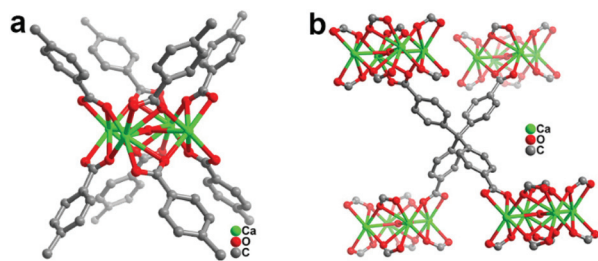


Fig. 1 (a) The 8-connected Ca_4O SBU. (b) The coordination of the tetrahedral ligand. H atoms and terminal solvent are omitted for clarity.

reported metal coordination modes.^{39–47} Although similar M_4O ($\text{M} = \text{Cu}, \text{Zn}, \text{Co}, \text{Mn}, \text{Cd}, \text{Be}, \text{and Mg}$) SBUs have been reported,^{48–56} to the best of our knowledge, it is the first time to introduce the square Ca_4O SBU into the (4,8)-connected 3D Ca-MOF.

As shown in Fig. 1b, each tetrahedral ligand is surrounded by four Ca_4O SBUs and links to eight Ca^{2+} ions by using $\mu_2\text{-O1};\mu_1\text{-O2}$ coordinated mode from four deprotonated carboxylic groups. Each planar Ca_4O SBU (secondary building unit) is connected by eight carboxylate groups above and below the plane *via* coordination modes $\mu_2\text{-O1};\mu_1\text{-O2}$ from eight MTB^{4-} ligands (Fig. 1a), similar to the reported structure of $[\text{Cd}_4(\text{O}_2\text{CR})_8]$.⁵⁷ The eight MTB^{4-} ligands and six Ca_4O SBUs form an octahedron cage (Fig. 2a). The pore diameter of the cage is about $19.5 \times 24.9 \text{ \AA}$, when estimated through the distance of two opposite vertexes. The octahedron cages are further packed into a 3D framework (Fig. 2b). There are two different channels along the (1 1 1) direction of the framework: $6.0 \text{ \AA} \times 3.6 \text{ \AA}$ (O2–O2 and H7–H7, respectively) and $6.5 \text{ \AA} \times 5.6 \text{ \AA}$ (O1–O1 and H8–H8, respectively) taking into account the VDW radii (H: 1.2 \AA ; C: 1.7 \AA ; O: 1.5 \AA). In addition, parallel to the *a* or *b* axis also exists two different pores $3.2 \text{ \AA} \times 6.2 \text{ \AA}$ (H4–H4 and C5–C2, respectively) with VDW radii taken into consideration. The pore between two opposite vertexes is about $12.4 \times 8.2 \text{ \AA}$, with two coordinated EtOH molecules included in the pore space. Considering MTB^{4-} ligand as a tetrahedral four-connected node and Ca_4O SBU simplified as the eight-connected node, the topological analysis of **1** reveals that the structure is a **flu** topology with the point symbol of $\{4^4 \cdot 12.6^4 \cdot 12.8^4\} \cdot \{4^6\}_2$ using TOPOS 4.0 program package (Fig. 2c).⁵⁸ The solvent accessible volume in fully evacuated **1** is about 42.9% (without considering the counter ions), estimated by PLATON.⁵⁹ The PXRD pattern of the bulk sample **1** matches well with the simulated one, indicating the sample has high purity (Fig. S3†). TGA analyses of the as-made and activated samples show that both are stable up to 480°C , indicating the high thermal stability of the framework (Fig. S6†).

N_2 adsorption was carried out on a 3-Flex system to analyse the porosity of **1**. Before the gas adsorption experiment, the activated sample was prepared by soaking the crystals of **1** in EtOH for 3 days. N_2 adsorption isotherm obtained at 77 K exhibits a typical type-I adsorption behaviour, indicating the micropore nature of this MOF. The BET surface area was esti-

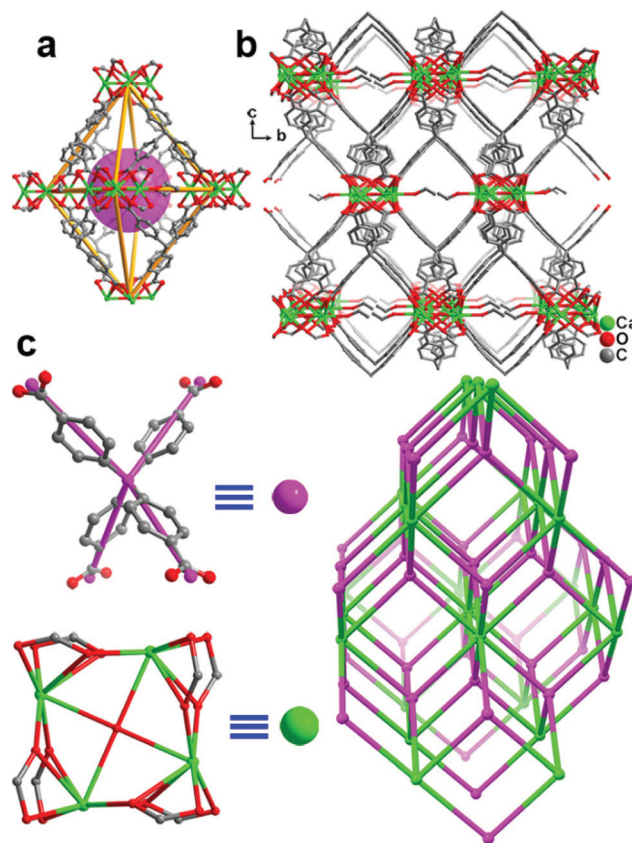


Fig. 2 (a) The octahedron cage. (b) The 3D porous structure. (c) The 4-connected node of ligand and 8-connected node of Ca_4O SBU and topological structure. (H atoms and terminal solvent are omitted for clarity).

mated to be $531.8 \text{ m}^2 \text{ g}^{-1}$ (Fig. S7†). The pore volume is $0.24 \text{ cm}^3 \text{ g}^{-1}$. The pore size distribution analysis indicates that there are three types of pores in the range of $5.6\text{--}6.1 \text{ \AA}$ (Fig. S8†). The results are almost consistent with the estimated pore dimensions based on the single crystal structure. Taking into consideration the pore sizes, adsorption experiments were then performed on a number of small gases including CO_2 , C_2H_6 , C_2H_4 , C_2H_2 , C_3H_8 , C_3H_6 , and C_3H_4 at 298 K and 1 bar . The adsorbed amounts of CO_2 , C_2H_6 , C_2H_4 , C_2H_2 , C_3H_8 , C_3H_6 and C_3H_4 are 47.6 , 44.9 , 41.9 , 53.5 , 36.7 , 47.9 and $58.1 \text{ cm}^3 \text{ g}^{-1}$, respectively, while the adsorption of CH_4 is only $11.9 \text{ cm}^3 \text{ g}^{-1}$ (Fig. 3a–c).

The different adsorption capacities and the slopes of CO_2 , C_2 , or C_3 over CH_4 encouraged us to explore the selectivity of the various gases over CH_4 . Single-component gas adsorption isotherms were used to calculate the selectivity based on the ideal adsorbed solution theory (IAST). At 298 K and 1 bar , the calculated CO_2/CH_4 , $\text{C}_3\text{H}_8/\text{CH}_4$, $\text{C}_3\text{H}_6/\text{CH}_4$, $\text{C}_3\text{H}_4/\text{CH}_4$, $\text{C}_2\text{H}_6/\text{CH}_4$, $\text{C}_2\text{H}_4/\text{CH}_4$, and $\text{C}_2\text{H}_2/\text{CH}_4$ (at $15:85/50:50$) adsorption selectivities of **1** are $6.3/6.8$, $502.3/261.4$, $140.1/91.3$, $422.4/302$, $21.4/17.3$, $12.4/13.8$ and $14.2/10.9$, respectively (Fig. 4a–c and Fig. S9†). The results indicate that the selectivities of C_3 hydrocarbons over CH_4 are much higher than those of C_2 hydro-

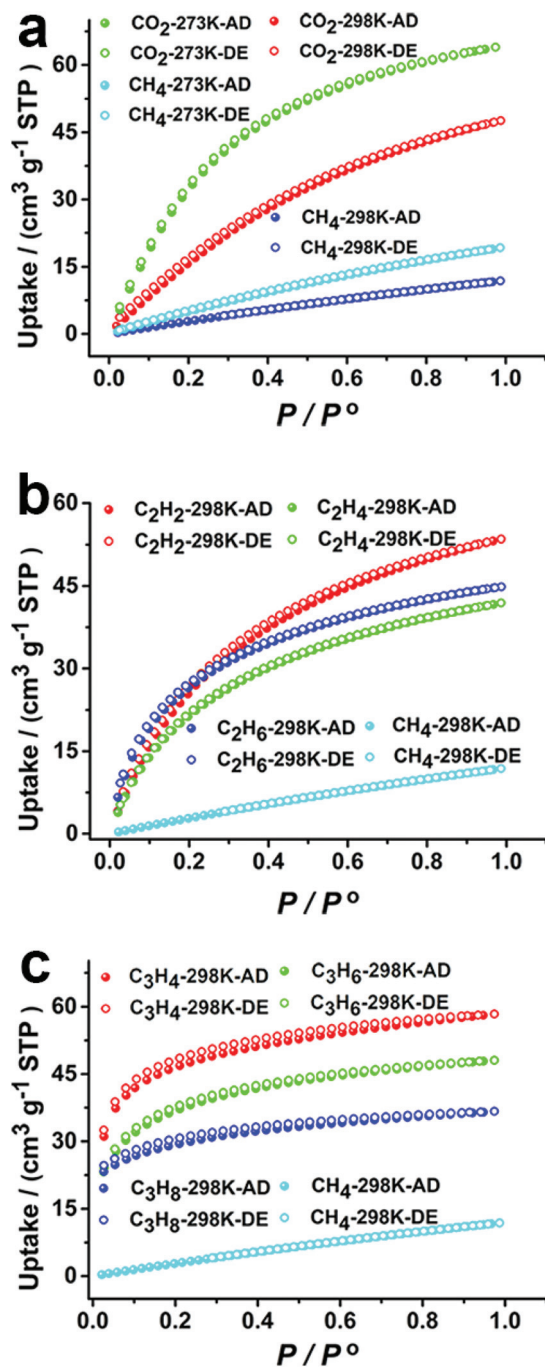


Fig. 3 (a)–(c) The sorption isotherms of **1** for CO₂, CH₄, C₂ and C₃ hydrocarbons.

carbons over CH₄ and CO₂ over CH₄. Although the adsorption capacities of C₃ hydrocarbons are lower than those of reported, the selectivities are among the highest values of MOFs, such as FJI-C4 (C₃H₈/CH₄: 294),⁶⁰ BSF-1 (C₃H₈/CH₄: 353),⁶¹ JLU-Liu6 (C₃H₈/CH₄: 274.6),⁶² JLU-Liu22 (C₃H₈/CH₄: 271.5),⁶³ UPC-100-In (C₃H₈/CH₄: 186.4; C₃H₆/CH₄: 200.5),⁶⁴ and UPC-104 (C₃H₆/CH₄: 97.9) (Tables S3 and S5†).⁶⁵

The selectivities of C₂ over CH₄ are lower than that of FJI-C4 and ZJU-31a, but are higher than those of UTSA-33a,⁶⁶

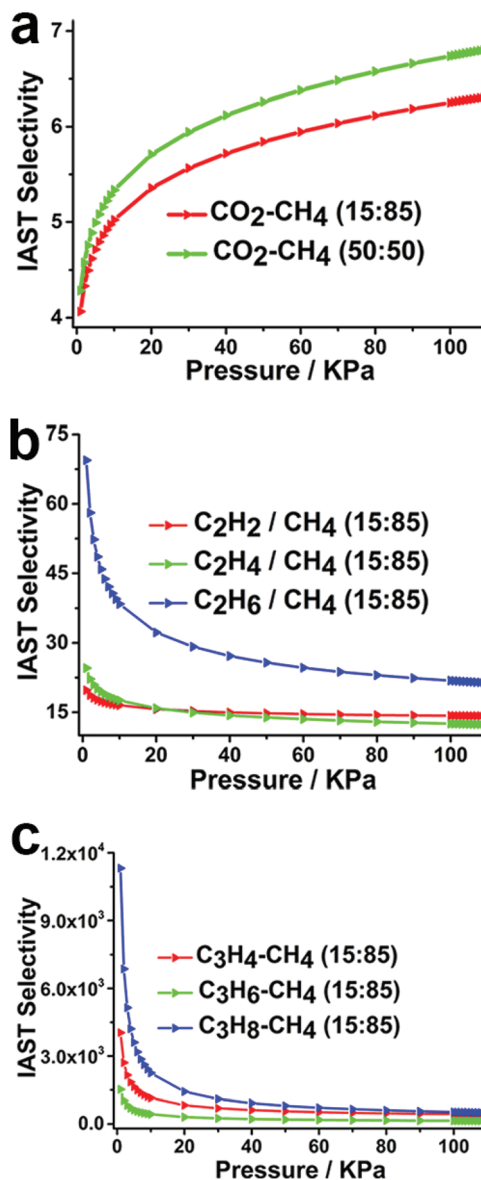


Fig. 4 (a)–(c) IAST predicted (15 : 85 or 50 : 50) gas mixture adsorption selectivity for **1** at 298 K and 1 bar.

UPC-33,⁶⁷ UPC-32,⁶⁸ ZJNU-61a,⁶⁹ MFM-202a,⁷⁰ UiO-67,⁷¹ FIR-7a-ht,⁷² FJI-C1,⁷³ and UTSA-36a (Table S5†).⁷⁴ The selectivities of CO₂/CH₄ are higher than those of SIFSIX-2-Cu (5.3),⁷⁵ ZIF-100 (5.9),⁷⁶ JLU-Liu5 (4.6),⁶² JLU-Liu18 (5.4/4.5),⁷⁷ and Yb-BPT (3.1),⁷⁸ and comparable with those of UPC-33 (8.09),⁶⁷ UPC-32 (6.6),⁶⁸ USTA-61a (7.4),⁷⁹ PCN-88 (7.0),⁸⁰ and BSF-1 (7.5) (Table S5†).⁶¹ We also estimated the isosteric heats of adsorption (Q_{st}) as a function of gas uptake amounts (Fig. S10†). The values obtained near zero coverage are the following: CO₂: 21.7 kJ mol⁻¹, C₂H₂: 24.5 kJ mol⁻¹, C₂H₄: 24.3 kJ mol⁻¹, C₂H₆: 23.3 kJ mol⁻¹, and C₃H₄: 90.9 kJ mol⁻¹. All of them are higher than that of CH₄, 15.2 kJ mol⁻¹. These results confirm that the extent of interactions of C₂–C₃ hydrocarbons and CO₂ with the host framework are stronger than that of CH₄. Furthermore,

breakthrough experiments were carried out for the binary mixtures of CO₂/CH₄, C₂H₆/CH₄ and C₃H₈/CH₄ (15 : 85). Good separation performance was achieved in all three cases (Fig. S11†).

In summary, we have synthesized and structurally characterized an unprecedented square Ca₄O SBU-based 3D Ca-MOF using a tetrahedral ligand. Compound **1** is a (4,8)-connected **flu** topological structure. The 3D Ca-MOF exhibits good selectivity of CO₂, C₂ and C₃ hydrocarbons over CH₄. Further studies to design and functionalize 3D Ca-MOFs for improved performance in efficient purification of natural gas is on the way.

Conflicts of interest

There are no conflicts to declare.

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